



RIVA RACING

PERFORMANCE PRODUCTS & ACCESSORIES

Factory Racing Graphics Kits

Installation Instructions

I. Surface Preparation

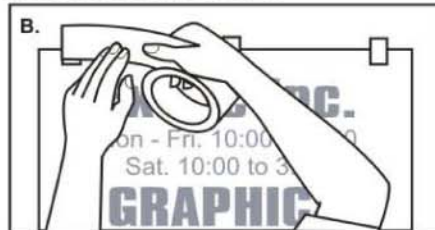
All surfaces must be considered dirty and must be cleaned prior to the application of Vinyl. Saturate a clean cloth with a 2 to 1 mixture of water and isopropyl alcohol and wipe the surface. (Cleaners such as Windex window cleaner may be used.) Wipe the surface dry with a clean, dry, lint-free cloth.

Air and application surface temperatures must be above 60°F.



A. Use 1" or 2" (2.5-5cm) strips of masking tape to position Vinyl Decal in proper registry (position).

*You can place tape where ever you need for positioning.



B. Apply horizontal tape hinge at the top of the Vinyl Decal.

Working the tape horizontally and applying the decal from top to bottom is the simplest. You can achieve the same desired results thou no matter witch direction you work from.



C. Peel Liner half way and bend it back to meet the edge of the premask. Keep exposed adhesive off surface.



D. Spray adhesive with Rapid Tac. An alternative to Rapid Tac water and JOY Dishwashing Liquid Soap ONLY! (mix 1/2 part JOY to 99 1/2 parts water) .

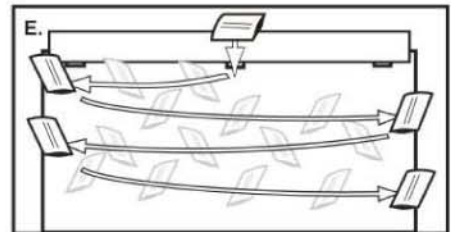
NOTE: Best to start with the decals at the bottom. This lessens the chance of getting your other decals wet. Wetting can destroy the backing paper and make a mess of your decals and yes possibly ruin the decal.



E. Allow Vinyl Decal to drape. Always use firm squeegee pressure. Begin at top center. Pull down as far as half the squeegee's width. Then work from side to side using a sweeping motion while slightly overlapping each time. While applying side to side be sure to keep the squeegee angled outward. This pushes the air out from under the Vinyl.

If you stop squeegeeing start back where the vinyl is already applied and continue the side to side motions.

NOTE: If you angle the squeegee inward you will create major air bubbles.



F. Remove Liner entirely. Keep exposed adhesive off substrate. Spray Rapid Tac on substrate and adhesive area.

*Alternative use the water and detergent solution.



G. Allow Vinyl Decal to drape. Using firm initial squeegee pressure, continue at top center and work down and outward to each edge of mask. Reference section E.

H. Allow adhesive to bond (generally 15 to 30 minutes).



I. Remove premask at 180° (pull back on itself). Spray mask with JOY Solution

J. Resqueegee entire Vinyl Decal.