



RIVA RACING

PERFORMANCE PRODUCTS & ACCESSORIES

Handle Pole Stopper Pin

PART# - RHS10240

APPLICATION(S): Hydrospace S4

Required tools

Quality Graduated Drill Bits
(Minimum of five sizes ranging from .095"~.386")
Sharp Center Punch
Brass Hammer

Part#

N/A

N/A
N/A

- INSTALLATION INSTRUCTIONS -

1. Remove hood and set aside. Cover engine compartment with a towel or drop cloth.
2. Affix supplied template to right side of handle pole pivot bracket. (see illustration #1)
3. Using a sharp center punch, mark the center of the area to be drilled. (see illustration #2)
4. Beginning with a .095" drill bit drill the first hole in the handle pole pivot bracket. **NOTE: It is extremely important you drill into bracket squarely. We recommend using a level for both vertical and horizontal planes.**
5. Drill successive holes using a minimum of five different graduated drill bits; the last being .386" in diameter. (see illustration #3) Thoroughly clean all aluminum shavings taking care not to allow any into engine compartment.
6. Carefully apply heat to **inside** of handle pole where the two bolts secure it to the handle pole pivot bracket. (see illustration #3)
7. Remove the two bolts and coat threads with red Loc-tite.
8. Position supplied handle pole stopper assembly pin in place and loosely install bolts. (see illustration #4) **Before tightening bolts** slide stopper pin into hole drilled into handle pole bracket. Tighten bolts to secure stopper pin assembly and handle pole in place.
9. Install supplied aluminum plug (tapered end first) into stopper pin hole from outside of bracket until flush. (see illustration #4) **NOTE:** Use a brass hammer.

Remember, the water belongs to everyone. Please ride responsibly!

Technical Support

For answers to questions regarding installation or trouble shooting RIVA Performance Products contact:
RIVA Technical Support directly at (954) 247-0705 or by e-mail at tech_support@rivamotorsports.com.

Limited Warranty

RIVA Handle Pole Stopper Pins carry a 1-year limited warranty to the original purchaser. They are warranted to be free of defects in materials and workmanship under normal use and service. Customer modified components will be void of warranty. This warranty is limited to defects in the primary components only. Finish and/or wear marks in or on primary components are not covered under this warranty.

RIVA Racing's liability is expressly limited to the repair or replacement of the components contained within or associated with this kit. RIVA Racing agrees to repair or at RIVA's option, replace any defective unit without charge, if product is returned to RIVA Racing freight prepaid within the warranty period. Any equipment returned which, in RIVA's opinion, has been subjected to misuse, abuse, overheating or accident shall not be covered by this warranty.

RIVA Racing shall have no liability for special, incidental or consequential damages or injury to persons or property from any cause arising from the sale, installation or use of this product.

No other warranty, express or implied, including, but not limited to the implied warranties of merchantability and fitness for a particular purpose, applies. Various states do not allow for the limitation of incidental or consequential damages and therefore the above exclusion or limitation may not apply to you.

Warranty does not include the expenses related to freight or transportation of parts or compensation for any inconvenience or loss of use while being repaired. A copy of the original invoice must accompany all warranty claims.

Warranted replacement parts will be returned freight collect.

- INSTALLATION IMAGES -



Illustration #1



Illustration #2

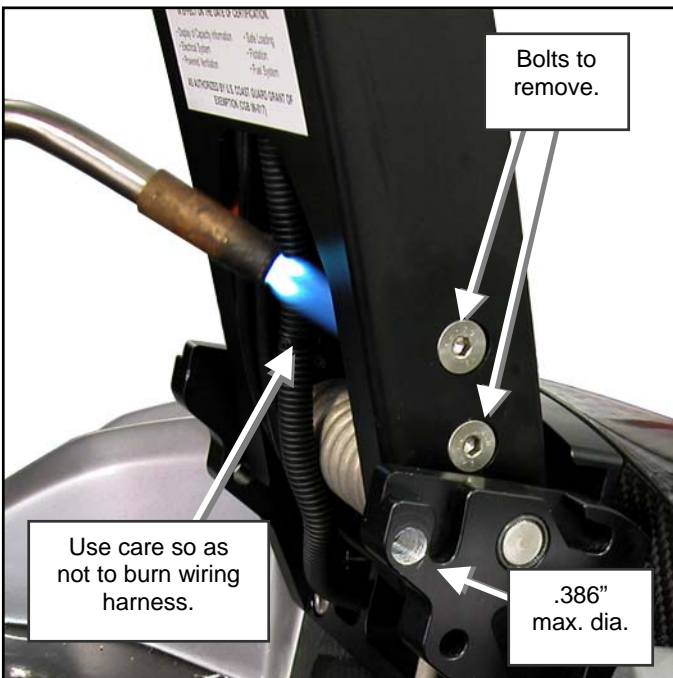


Illustration #3



Illustration #4

Template

